

	REGISTRO <i>RECORD</i>	REVISÃO <i>REVISION</i> 00
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COMPONENTE <i>COMPONENT</i>	OS <i>WO</i>	FABRICANTE <i>MANUFACTURER</i>	PN	SN
Propeller Governor		Woodward		

IDENTIFICAÇÃO | IDENTIFICATION

TÍTULO <i>TITLE</i>	FICHA DE REGISTRO PARA INSPEÇÃO – GOVERNADOR DE HÉLICE <i>RECORD SHEET FOR INSPECTION – PROPELLER GOVERNOR</i>
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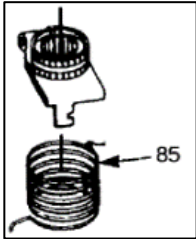
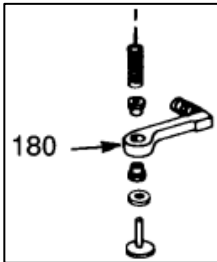
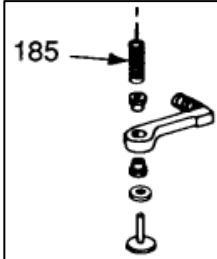
PUBLICAÇÃO <i>PUBLICATION</i>	REFERÊNCIA <i>REFERENCE</i>	TLN	DATA <i>DATE</i>
Component Maintenance Manual with IPL	61-20-14	TLN 02644 (epubs Intranet)	Rev. 3 – Sep 30/97
CONJUNTO MAIOR MAIN PART			
		PN	SN

PNs APLICÁVEIS <i>APPLICABLE PNs</i>				
8210-002AA	8210-002AB	8210-002AC	8210-002AD	8210-002AE
8210-003N	8210-003P	8210-003R	8210-003T	8210-003U
8210-004N	8210-004P	8210-004R	8210-004T	8210-004U

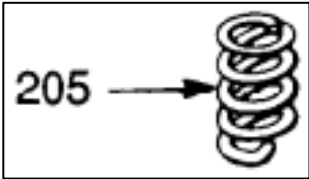
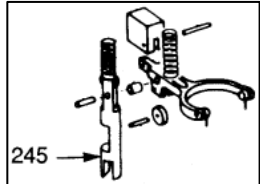
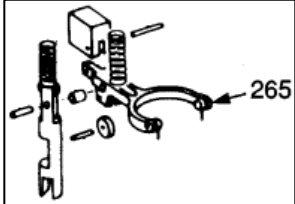
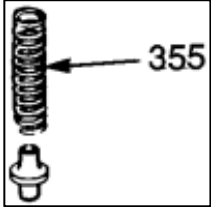
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1) DADOS DE INSPEÇÃO DE MOLA (ref. CMM – Tabela 801)

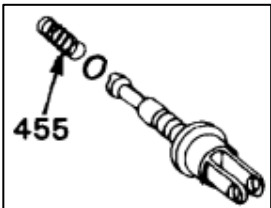
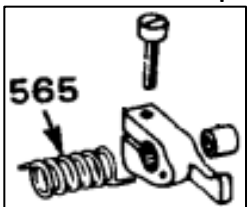
SPRING INSPECTION DATA (ref. CMM – Table 801)

ITEM	NOMENCLATURA E FIG. IPL <i>NOMENCLATURE AND IPL FIG.</i>	ALTURA LIVRE <i>FREE HEIGHT</i> mm (inch)	ALTURA DO TESTE <i>TEST HEIGHT</i> mm (inch)	CARGA ALTURA TESTE <i>LOAD FOR TEST HEIGHT</i> kg (lb)	REGISTROS <i>RECORDS</i>	REALIZADO POR / DATA <i>PERFORMED BY / DATE</i>
1.1	Speed Adjusting Lever Return Spring 	14,27 (0.562)	*	*		___/___/___
1.2	Orifice Lever Assembly 	8,89 (0.350)	7,24 – 7,75 (0.285 – 0.305)	0,453 (1)		___/___/___
1.3	Airbleed Pivot Spring 	4,70 (0.185)	3,56 – 3,81 (0.140 – 0.150)	0,136 (0.3)		___/___/___

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ITEM	NOMENCLATURA E FIG. IPL NOMENCLATURE AND IPL FIG.	ALTURA LIVRE FREE HEIGHT mm (inch)	ALTURA DO TESTE TEST HEIGHT mm (inch)	CARGA ALTURA TESTE LOAD FOR TEST HEIGHT kg (lb)	REGISTROS RECORDS	REALIZADO POR / DATA PERFORMED BY / DATE
1.4	Speeder Spring 	31,09 (1.224)	23,67 – 23,93 (0.932 – 0.942)	9,07 (20)		____/____/____
1.5	Reset Post and Airbleed Spring Assembly 	13,00 (0.512)	7,67 – 8,18 (0.302 – 0.322)	0,907 (2)		____/____/____
1.6	Airbleed Lever Assembly 	18,24 (0.718)	14,02 – 14,53 (0.552 – 0.572)	0,907 (2)		____/____/____
1.7	Relief Valve Spring 	44,20 – 45,21 (1.74 – 1.78)	39,24 – 39,80 (1.547 – 1.567)	2,72 (6)		____/____/____

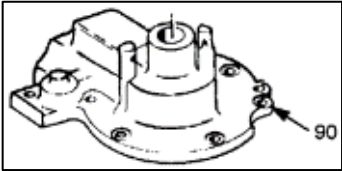
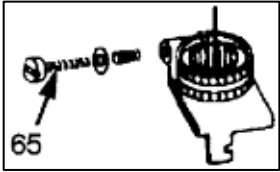
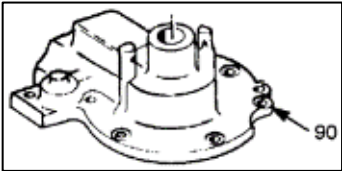
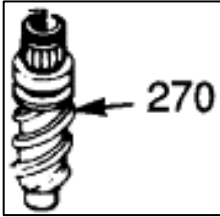
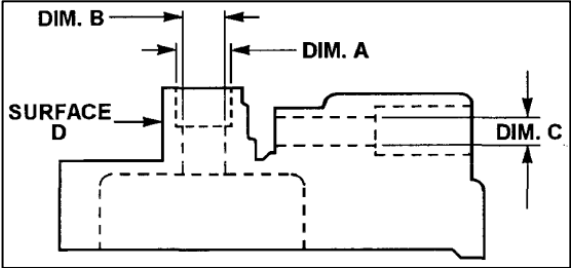
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ITEM	NOMENCLATURA E FIG. IPL <i>NOMENCLATURE AND IPL FIG.</i>	ALTURA LIVRE <i>FREE HEIGHT</i> mm (inch)	ALTURA DO TESTE <i>TEST HEIGHT</i> mm (inch)	CARGA ALTURA TESTE <i>LOAD FOR TEST HEIGHT</i> kg (lb)	REGISTROS <i>RECORDS</i>	REALIZADO POR / DATA <i>PERFORMED BY / DATE</i>
1.8	Beta Valve Spring 	20,78 (0.818)	12,45-12,95 (0.490-0.510)	1,59 (3.5)		___ / ___ / ___
1.9	Airbleed Link Return Spring 	**	-	-		___ / ___ / ___

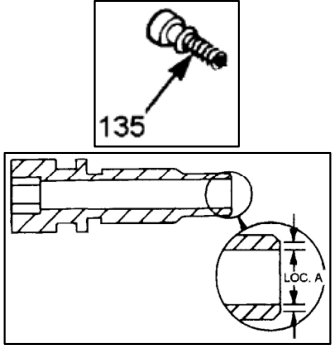
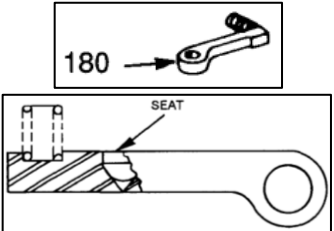
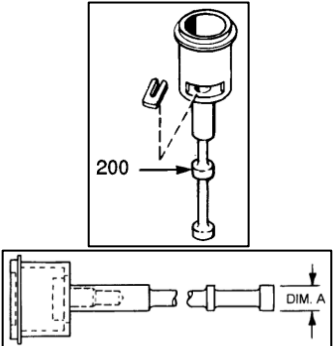
* A mola deve ser capaz de retornar a alavanca de ajuste de velocidade (25) ou o batente de ajuste de velocidade (80) em direção ao batente de passo alto.
Spring must be capable of returning speed adjusting lever (25) or speed setting stop (80) toward high pitch stop.

** A mola deve ser capaz de retornar à ligação de sangria de ar (495) à posição máxima.
Spring must be capable of returning airbleed link (495) to maximum position.

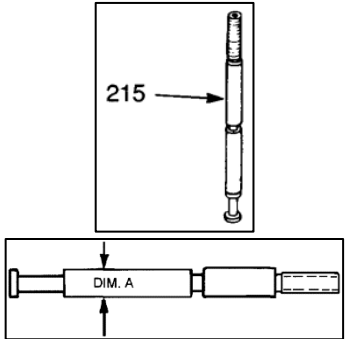
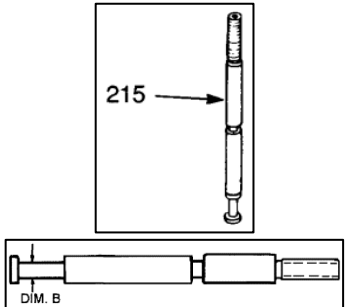
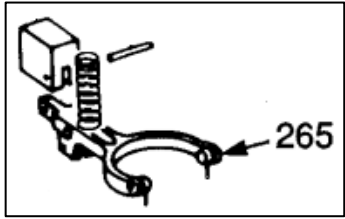
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2.3	Governor Cover Assembly  	Visual Desgaste no diâmetro externo do cubo, “Superfície D”, causado pela mola (65). <i>Wear on OD of hub, “Surface D”, caused by spring (65).</i> Se o desgaste no cubo for superior a metade do diâmetro do fio da mola (85), o conjunto da tampa poderá ser reparado (ver REPARO). Se o desgaste expuser a bucha de epóxi ou aço no conjunto da tampa, substitua o conjunto da tampa. <i>If wear on hub exceeds half the wire diameter of spring (85), cover assembly may be repaired (see REPAIR). If wear exposes epoxy or steel bushing in cover assembly, replace cover assembly.</i>	☐ Sem desgaste <i>No wear</i> ☐ Com desgaste: <i>With wear:</i> Valor: _____ <i>Value:</i>	___ / ___ / ___
2.4	Governor Cover Assembly  	Dimensional Desgaste do diâmetro interno (furo para montagem do eixo [270]). <i>Wear of ID (bore for shaft assembly [270]).</i> Substitua se “DIM. A” for superior a 15,951 mm (0.6280 in.) ou se “DIM. B” for superior a 12,395 mm (0.4880 in.). <i>Replace if “DIM. A” exceeds 0.6280 in. (15,951 mm) or if “DIM. B” exceeds 0.4880 in. (12,395 mm).</i> 	DIM. A Valor: _____ <i>Value:</i> DIM. B Valor: _____ <i>Value:</i>	___ / ___ / ___

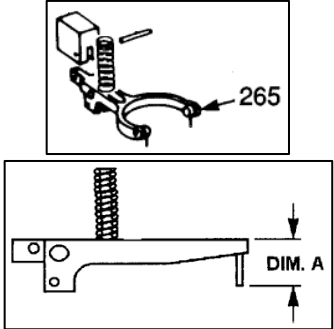
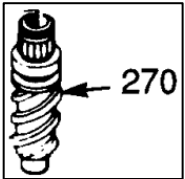
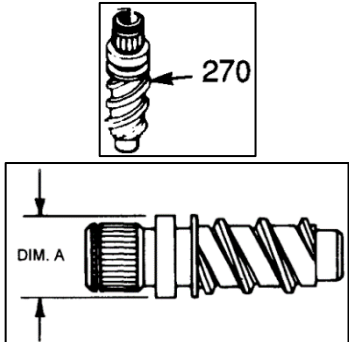
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2.5	Airbleed Orifice 	Visual Desgaste no “Local A”. <i>Wear at “Location A”.</i> Substitua se o desgaste for visível. <i>Replace if wear is visible.</i>	☐ Sem desgaste visível <i>No visible wear</i> ☐ Com desgaste visível <i>With visible wear</i>	___ / ___ / ___
2.6	Orifice Lever Assembly 	Visual Desgaste no assentamento. <i>Wear on seat.</i> Nenhum permitido, substitua. <i>None allowed, replace.</i>	☐ Sem desgaste <i>No wear</i> ☐ Com desgaste <i>With wear</i>	___ / ___ / ___
2.7	Pilot Valve Plunger Assy 	Dimensional Desgaste na superfície elevada. <i>Wear of lands.</i> Substitua se “DIM. A” for inferior a 9.467 mm (0.3727 in.). <i>Replace if “DIM. A” is less than 0.3727 in. (9,467 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___

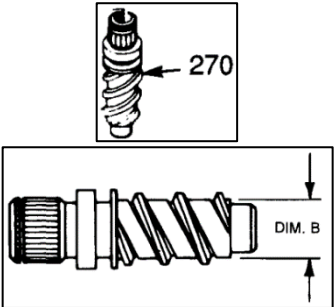
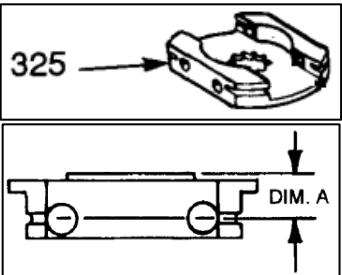
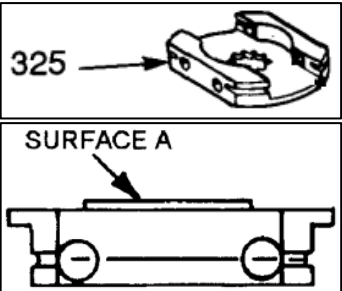
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2.8	Pilot Valve Lift Rod 	Dimensional Desgaste no diâmetro externo grande. <i>Wear on large outside diameter.</i> Substitua se “DIM. A” for inferior a 6,274 mm (0.2470 in.). <i>Replace if “DIM. A” is less than 0.2470 in. (6,274 mm).</i>	DIM. A Valor: _____ <i>Value:</i> _____	____ / ____ / ____
2.9	Pilot Valve Lift Rod 	Dimensional Desgaste no “DIM. B”. Diâmetro de referência: 2,90 mm (0.114 in.). <i>Wear on “DIM. B” REF Dia 0.114 in. (2,90 mm).</i> Substitua se ranhura em “DIM. B” for superior a 0,05 mm (0.002 in.). <i>Replace if groove in “DIM. B” exceeds 0.002 in. (0,05 mm).</i>	DIM. B Valor: _____ <i>Value:</i> _____	____ / ____ / ____
2.10	Airbleed Lever Assembly 	Visual Desgaste por fricção através da camada dura da forquilha. <i>Friction wear through hardcoat of fork.</i> Substitua. <i>Replace.</i>	☐ Sem desgaste No wear ☐ Com desgaste With wear	____ / ____ / ____

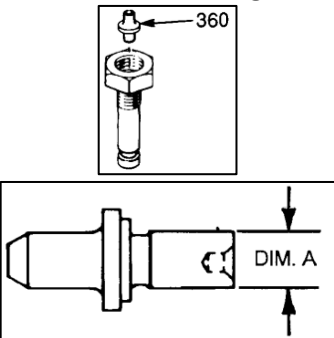
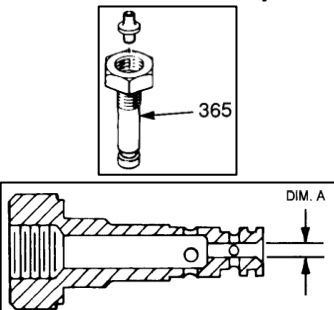
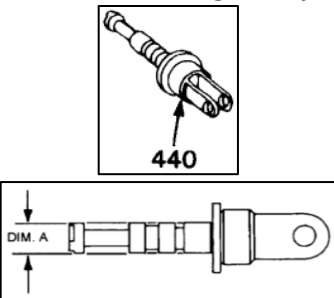
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2.11	Airbleed Lever Assembly 	Visual Comprimento dos pinos. <i>Length of pins.</i> Substitua se “DIM. A” para qualquer pino for inferior a 14,61 mm (0.575 in.). <i>Replace if “DIM. A” for either pin is less than 0.575 in. (14,61 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	____ / ____ / ____
2.12	Speed Adjusting Shaft Assy 	Visual Espiral desgastada. Worn spiral. Substitua. Replace.	☐ Sem desgaste No wear ☐ Com desgaste With wear	____ / ____ / ____
2.13	Speed Adjusting Shaft Assy 	Dimensional Desgaste na superfície elevada. <i>Wear of lands.</i> Substitua se “DIM. A” for inferior a 15,723 mm (0.6190 in.). <i>Replace if “DIM. A” is less than 0.6190 in. (15,723 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	____ / ____ / ____

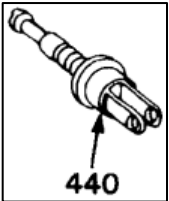
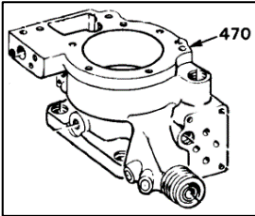
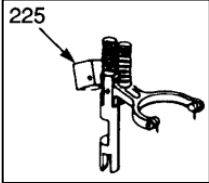
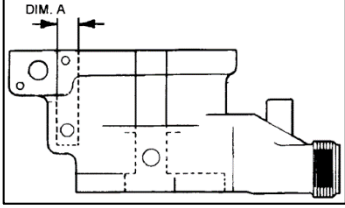
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2.14	Speed Adjusting Shaft Assy 	Dimensional Desgaste no diâmetro externo menor (sem-fim). <i>Wear of small outside diameter (worm).</i> Substitua se “DIM. B” for inferior a 12,141 mm (0.4780 in.). <i>Replace if “DIM. B” is less than 0.4780 in. (12,141 mm).</i>	DIM. B Valor: _____ Value: _____	____ / ____ / ____
2.15	Ball head 	Dimensional Planicidade da face de pressão. <i>Flatness of thrust face.</i> Substitua se “DIM. A” for inferior a 9,119 mm (0.3590 in.). <i>Replace if “DIM. A” is less than 0.3590 in. (9,119 mm).</i>	DIM. A Valor: _____ Value: _____	____ / ____ / ____
2.16	Ball head 	Visual Acabamento na face de pressão; “Superfície A”. <i>Finish on thrust face; “Surface A”.</i>	SUPERFÍCIE A SURFACE A	____ / ____ / ____

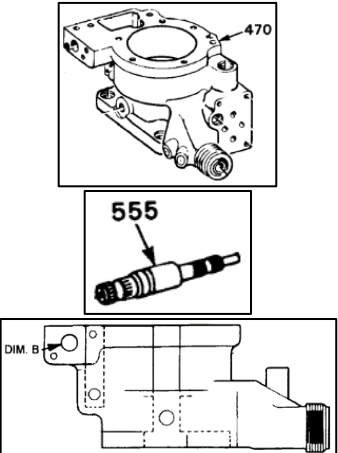
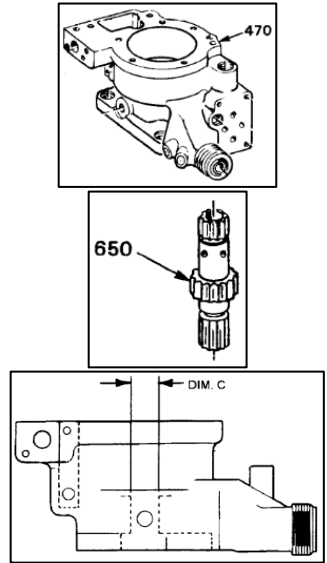
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2.17	Relief Valve Plunger 	Dimensional Desgaste no diâmetro externo. <i>Wear of outside diameter.</i> Substitua se “DIM. A” for inferior a 4,724 mm (0.1860 in.). <i>Replace if “DIM. A” is less than 0.1860 in. (4,724 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	_ / _ / _
2.18	Relief Valve Body 	Dimensional Desgaste no diâmetro interno. <i>Wear on inside diameter.</i> Substitua se “DIM. A” for superior a 4,775 mm (0.1880 in.). <i>Replace if “DIM. A” exceeds 0.1880 in. (4,775 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	_ / _ / _
2.19	Beta Valve Plunger Assy 	Dimensional Desgaste na superfície elevada. <i>Wear on lands.</i> Substitua se “DIM. A” for inferior a 9,479 mm (0.3732 in.). <i>Replace if “DIM. A” is less than 0.3732 in. (9,479 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	_ / _ / _

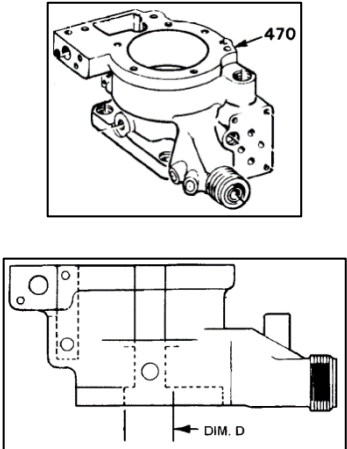
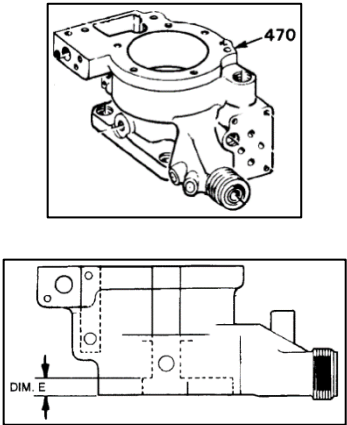
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2.20	Beta Valve Plunger Assembly 	Visual Superfícies elevadas lascadas, cantos vivos. <i>Chipped lands, sharp corners.</i> Substitua se as superfícies elevadas estiverem lascadas ou se cantos não estiverem vivos. <i>Replace if lands are chipped or corners are not sharp.</i>	SUPERFÍCIES ELEVADAS LANDS Condição: _____ <i>Condition:</i> CANTOS CORNERS Condição: _____ <i>Condition:</i>	___ / ___ / ___
2.21	Governor Body Assembly   	Dimensional Desgaste do diâmetro interno (furo para conjunto de poste de reinicialização e alavanca de sangria de ar [225]). <i>Wear of inside diameter (bore for reset post and airbleed lever assembly [225]).</i> Substitua o corpo do conjunto (470) e a engrenagem de acionamento da bomba (650) se “DIM. A” for superior a 11,138 mm (0.4385 in.). <i>Replace body assembly (470) and pump drive gear (650) if “DIM. A” exceeds 0.4385 in. (11,138 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___

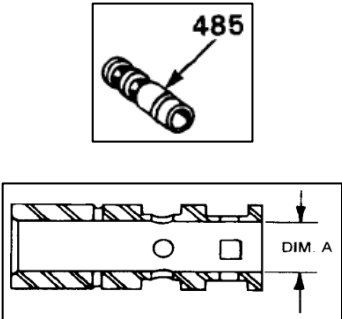
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2.22	Governor Body Assembly 	Dimensional Desgaste do diâmetro interno (furo para eixo da reinicialização da sangria de ar [555]). <i>Wear of inside diameter (bore for airbleed reset shaft [555]).</i> Substitua o conjunto do corpo (470) e a engrenagem (650) se “DIM. B” for superior a 11,133 mm (0.4383 in.). <i>Replace body assembly (470) and gear (650) if “DIM. B” exceeds 0.4383 in. (11,133 mm).</i>	DIM. B Valor: _____ <i>Value:</i>	_ / _ / _
2.23	Governor Body Assembly 	Dimensional Desgaste do diâmetro interno (furo para engrenagem de acionamento da bomba [650]). <i>Wear of inside diameter (bore for pump drive gear [650]).</i> Substitua o corpo do conjunto (470) e a engrenagem (650) se “DIM. C” for superior a 15,926 mm (0.6270 in.). <i>Replace body assembly (470) and gear (650) if “DIM. C” exceeds 0.6270 in. (15,926 mm).</i>	DIM. C Valor: _____ <i>Value:</i>	_ / _ / _

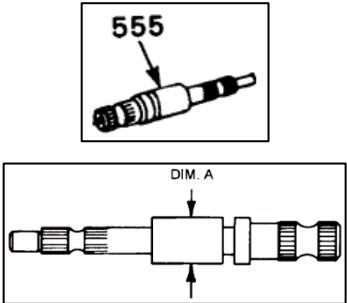
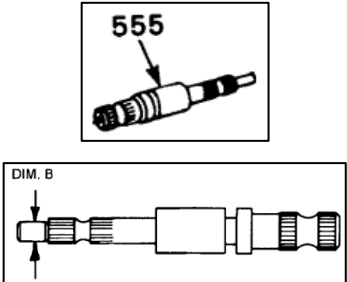
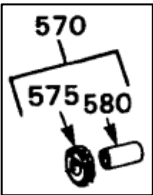
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2.24	Governor Body Assembly 	Dimensional Largura do alojamento da engrenagem (650). <i>Width of gear (650) pocket.</i> Retrabalhe o conjunto do corpo (470) e a engrenagem (650) se “DIM. D” for superior a 26,086 mm (1.0270 in.). <i>Rework body assembly (470) and gear (650) if “DIM. D” exceeds 1.0270 in. (26,086 mm).</i>	DIM. D Valor: _____ <i>Value:</i>	_ / _ / _
2.25	Governor Body Assembly 	Dimensional Profundidade do alojamento da engrenagem (650). <i>Depth of gear (650) pocket.</i> Retrabalhe o corpo do conjunto (470) e a engrenagem (650) se “DIM. E” for superior a 10,356 mm (0.4077 in.). <i>Rework body assembly (470) and gear (650) if “DIM. E” exceeds 0.4077 in. (10,356 mm).</i>	DIM. E Valor: _____ <i>Value:</i>	_ / _ / _

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2.26	Beta Valve Bushing 	Dimensional Desgaste no diâmetro interno. <i>Wear of inside diameter.</i> Se “DIM. A” for superior a 9,550 mm (0.3760 in.), envie o conjunto do governador turboélice para a Woodward Governor Company para substituição da bucha (485). <i>If “DIM. A” exceeds 0.3760 in. (9,550 mm) send turboprop governor assembly to Woodward Governor Company for replacement of bushing (485).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___
2.27	Airbleed Link 	Visual Desgaste no batente. <i>Wear on stop.</i> Substituir se desgaste for superior a 0,23 mm (0.009 in.). <i>Replace if wear exceeds 0.009 in. (0,23 mm).</i>	☐ Sem desgaste No wear ☐ Com desgaste: With wear: Valor: _____ <i>Value:</i>	___ / ___ / ___

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2.28	Airbleed Reset Shaft 	Dimensional Desgaste no diâmetro externo grande. <i>Wear on large outside diameter.</i> Substitua se “DIM. A” for inferior a 11,059 mm (0.4354 in.). <i>Replace if “DIM. A” is less than 0.4354 in. (11,059 mm).</i>	DIM. A Valor: _____ Value: _____	___ / ___ / ___
2.29	Airbleed Reset Shaft 	Dimensional Desgaste no diâmetro externo pequeno. <i>Wear on small outside diameter.</i> Substitua se “DIM. B” for inferior a 4,732 mm (0.1863 in.). <i>Replace if “DIM. B” is less than 0.1863 in. (4,732 mm).</i>	DIM. B Valor: _____ Value: _____	___ / ___ / ___
2.30	Spring Retainer Assembly 	Visual Ranhuras no diâmetro externo da bucha. <i>Grooves on outside diameter of bushing.</i>	Condição: Condition:	___ / ___ / ___



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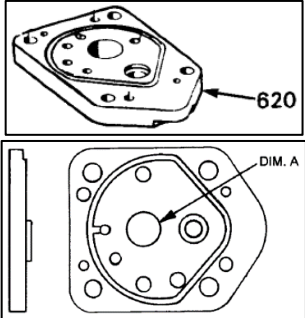
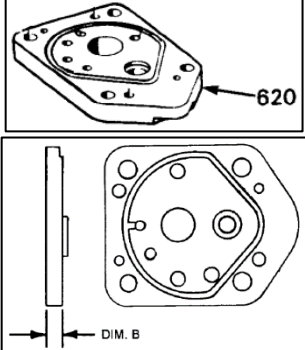
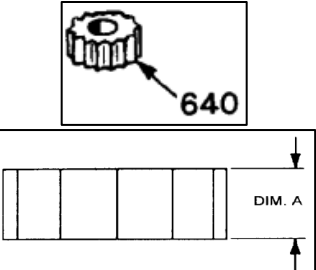
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2.31	Governor Base 	Dimensional Desgaste do diâmetro interno (furo para engrenagem de acionamento da bomba [650]). <i>Wear of inside diameter (bore for pump drive gear [650]).</i> Substitua se "DIM. A" for superior a 15,926 mm (0.6257 in.). <i>Replace if "DIM. A" exceeds 0.6257 in. (15,926 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___
2.32	Governor Base 	Dimensional Espessura da base. <i>Thickness of base.</i> Substitua se "DIM. B" for inferior a 9,14 mm (0.360 in.). <i>Replace if "DIM. B" is less than 0.360 in. (9,14 mm).</i>	DIM. B Valor: _____ <i>Value:</i>	___ / ___ / ___
2.33	Pump Idler Gear 	Dimensional Espessura da engrenagem. <i>Thickness of gear.</i> Substitua se "DIM. A" for inferior a 10,284 mm (0.4049 in.). <i>Replace if "DIM. A" is less than 0.4049 in. (10,284 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___



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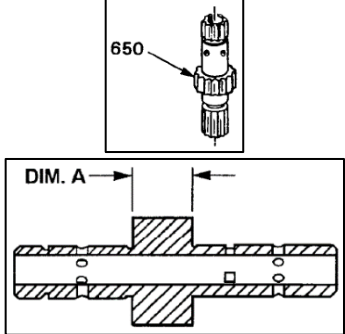
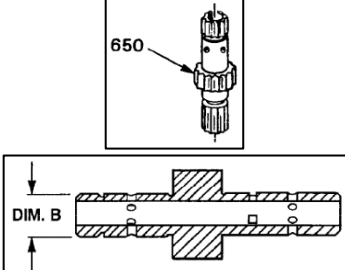
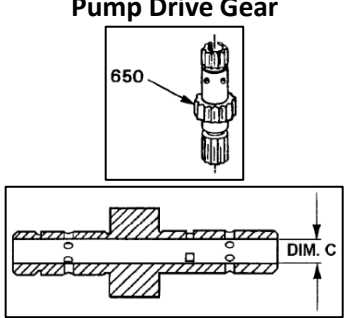
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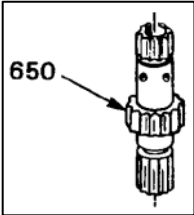
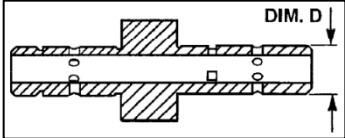
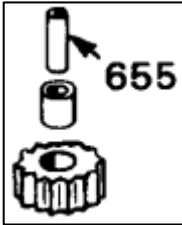
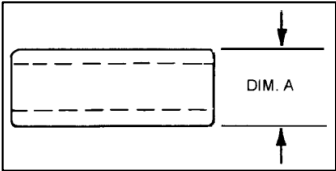
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2.34	Pump Drive Gear 	Dimensional Espessura da engrenagem. <i>Thickness of gear.</i> Substitua se "DIM. A" for inferior a 10,284 mm (0.4049 in.). <i>Replace if "DIM. A" is less than 0.4049 in. (10,284 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___
2.35	Pump Drive Gear 	Dimensional Desgaste no diâmetro externo. <i>Wear on outside diameter.</i> Substitua se "DIM. B" for inferior a 15,837 mm (0.6235 in.). <i>Replace if "DIM. B" is less than 0.6235 in. (15,837 mm).</i>	DIM. B Valor: _____ <i>Value:</i>	___ / ___ / ___
2.36	Pump Drive Gear 	Dimensional Desgaste no diâmetro interno. <i>Wear of inside diameter.</i> Substitua se "DIM. C" for superior a 9,550 mm (0.3760 in.). <i>Replace if "DIM. C" is more than 0.3760 in. (9,550 mm).</i>	DIM. C Valor: _____ <i>Value:</i>	___ / ___ / ___

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2.37	Pump Drive Gear  	Dimensional Desgaste no diâmetro externo. <i>Wear on outside diameter.</i> Substitua se “DIM. D” for inferior a 15,837 mm (0.6235 in.). <i>Replace if “DIM. D” is less than 0.6235 in. (15,837 mm).</i>	DIM. D Valor: _____ <i>Value:</i>	___ / ___ / ___
2.38	Idler Gear Stud  	Dimensional Desgaste no diâmetro externo. <i>Wear on outside diameter.</i> Substitua se “DIM. A” for inferior a 7,925 mm (0.3120 in.). <i>Replace if “DIM. A” is less than 0.3120 in. (7,925 mm).</i>	DIM. A Valor: _____ <i>Value:</i>	___ / ___ / ___