

	REGISTRO RECORD	REVISÃO REVISION 01
CODIGO CODE IAS-RG-0223	FICHA DE SERVIÇOS Service Sheet	PÁGINA PAGE 1/4

COMPONENTE Component	O.S W.O	MODELO Model	PN	SN
FUEL CONTROL UNIT		DP-F2 Main Fuel Control Unit		

IDENTIFICAÇÃO IDENTIFICATION	
TÍTULO TITLE	FICHA PARA REGISTROS DE TESTE DA FUEL CONTROL UNIT FUEL CONTROL UNIT TEST SHEET

PUBLICAÇÃO PUBLICATION	REFERÊNCIA REFERENCE	TLN	DATA DATE
COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST	73-20-08	TLN02349	June 23/2020 Revision 14
		CONJUNTO MAIOR MAIN PART	
		PN	SN

TESTE APLICÁVEL AOS PART NUMBERS TEST APPLICABLE TO PART NUMBERS	
3244755-20	3244755-21

TESTE DA UNIDADE DE CONTROLE DE COMBUSTÍVEL FUEL CONTROL UNIT TEST				
ITEM Item	PROCEDIMENTOS TOLERÂNCIAS Procedures Serviceable limits	Resultado Result	Data Date	Executante Performed by
A	Monte a FCU na bancada de teste, usando o adaptador estriado e o adaptador de montagem. <i>Assemble the Main Fuel Control Unit to the test stand, using spline adapter and mounting adapter, or equivalent.</i>			
B	Remova o plugue e instale o acessório especial de teste. Remova o plugue e instale um adaptador padrão nas portas. <i>Remove plug and assemble, special testing fixture. Remove plug and install a standard adapter into ports.</i>			
C	Remova o contra pino, porca e espaçador do eixo de aceleração. Instale o Quadrante de Aceleração na extremidade do eixo de aceleração e torqueie de 40-45 lb.in. <i>Remove cotter pin, nut, and spacer from throttle shaft. Assemble throttle quadrant and pointer on the end of throttle shaft and tighten to 40-45 lb.in.</i>			
D	Mantenha uma pressão Po de 30-50 psig na conexão de Po, exceto quando houver outra especificação. Mantenha a pressão P2 dentro de ± 10 psi do valor especificado em pressões abaixo de 200 psig e dentro de ± 25 psig em pressões mais altas, usando a válvula reguladora de contrapressão Pn. <i>Maintain a Po pressure of 30-50 psig on Po pressure gage, except where otherwise specified. Maintain P2 pressure within ± 10 psi of the value specified at pressures below 200 pph and within ± 25 psig at higher pressures, using Pn back pressure regulator valve.</i>			
E	Ajuste o parafuso de pressão diferencial P1-P2 para uma pressão de 30 - 42 in.Hg. Ajuste o orifício da sleeve da metering valve até a pressão diferencial P1-P2 e o fluxo de injeção estarem de acordo com os limites especificados. <i>Adjust P1-P2 pressure differential adjustment screw for a pressure of 30 - 42 in.Hg. Adjust metering valve sleeve assembly orifice until P1-P2 pressure differential and nozzle flow are within the limits specified.</i>			

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ITEM	PROCEDIMENTOS TOLERÂNCIAS	Resultado	Data	Executante
Item	Procedures Serviceable limits	Result	Date	Performed by
F	Torquee as porcas de 35-40 lb.in e 25-35 lb.in respectivamente. Registre todas as pressões diferenciais de P1-P2 e o fluxo de injeção e adicionalmente, as pressões diferenciais de Pc-Px e Px-Py. <i>Torque nuts to 35-40 lb.in and 25-35 lb.in respectively. Record all P1-P2 differential pressures and nozzle flows and additionally, Pc-Px and Px-Py differential pressures.</i>			
G	Ajuste a porca até que o fluxo de injeção leia 9-13 pph. <i>Adjust nut until the nozzle flow reads 9-13 pph.</i>			
H	Se o fluxo do injetor não estiver de acordo com os limites especificados, troque o fluxo de ar Py. Torquee o fluxo de ar Py de 9 – 11 lb.in. <i>If the nozzle flow is not within the specified limits, change Py air flow jet. Torque air flow jet to 9 – 11 lb.in.</i>			
I	Após ajustar o parafuso de ajuste da velocidade de marcha lenta, torquee a porca de 20 – 25 lb.in. <i>After adjustment of idle speed adjustment screw, torque nut to 20 – 25 lb.in.</i>			

CALIBRAÇÃO E LIMITAÇÕES DO TESTE | CALIBRATION AND TEST LIMITATIONS

Calibration and Test Limitations For Units P/N 3244755-20 and 3244755-21										
TEST POINT	SPEED (rpm)	FUEL SUPPLY (pph)	THROTTLE ANGLE (deg.)	Pc AIR SUPPLY (psia)	NOZZLE FLOW (pph)	P1-P2 (In. Hg)	P2 (psig)	MISCELLANEOUS	NOTES	NOTES
<u>Relief Valve Opening Check</u>										
SEQ.	1	4	2	3						
1.01	0	200/275	MAX.	120	-	-	-	P1-Po(psi) 1000 1050	1.	1. Record relief valve opening pressure.
<u>Pressurizing Valve Opening Check</u>										
SEQ.	1		2	3						
1.02	0	-	MAX.	120	-	-	-	P1-Po(psi) 55 68	2,3,4.	2. Record pressurizing valve opening pressure.
<u>Metering Valve Orifice and Bypass Valve Differential Pressure Setting</u>										
SEQ.	2	3,6	1	4			Pn (psig)			
2.01	5800	1300	MAX.	40.0	223	233	160	-	5.	3. Adjust and maintain (Po) pressure at 40 ± 2 psig.
2.02	2900	660	28-30	40.0	90	93	35	-	5.	4. If cover (765J, IPL Fig. 1) has been removed and reassembled, torque screws (770A) alternately to value specified (Ref. Table 604) in increments of 1 in. lb. maximum.
2.03	5800	1300	MAX.	90.0	503	523	650	Po-Py	5,6,7.	5. Set P1-P2 to between 30 and 42 Inches Hg and record.
2.04	5800	1300	MAX.	120.0	662	705	950	-	5.	6. Record Po-Py pressure. Max. 3.9 Inches Hg.
2.05	5800	1300	MAX.	135.0	700	X	950	-	5.	7. Check appropriate box: ☐ Original spacer ☐ Spacer replaced ☐ Spacer removed

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Calibration and Test Limitations For Units P/N 3244755-20 and 3244755-21											
TEST POINT	SPEED (rpm)	FUEL SUPPLY (pph)	THROTTLE ANGLE (deg.)	Pc AIR SUPPLY (psia)	NOZZLE FLOW (pph) Min. Recorded Max.		P1-P2 (In. Hg)	P2 (psig)	MISCELLANEOUS	NOTES	NOTES
<u>Metering Valve Orifice and Bypass Valve Differential Pressure Setting (Cont'd)</u>											
SEQ. *	2	3,6	1	4				5			8. Set maximum metering valve stop.
2.06	5800	1300	MAX.	135.0	578		593		870	-	5,8.
								Pn (psig)			9. Hysteresis from Test Point 2.01.
2.07	5800	1300	MAX.	40.0	-10		+10		160	-	9.
<u>Governor Spring Setting</u>											
SEQ. *	4	3,7	1	2,5				P2 (psig)			10. Set governor break throttle angle to between 92.5 and 94.5 degrees. [To avoid possible fouling of throttle lever assembly (485, IPL Fig. 1) against throttle stop (550), gap between throttle stop (550) and machined surface of throttle lever assembly (485) must be 0.030 inch minimum (Ref. Fig. 513)].
4.01	6487	1450		95	492		504	-	625	-	10.
4.01A		1450	90	95			481	-	590	-	11. Record (Py) air flow jet (11D, IPL Fig. 1) size finally installed (size 58D to 62D).
4.02		1450	90	95	371		391	-	410	Bleed Size	11.
4.03		1450	90	95			481	-	590	Hysteresis	12.
								Pn (psig)			13. If minimum schedule cannot be met, select larger size (Py) bleed and recheck Test Points 4.01 through 4.04.
4.04	6487	1450	30-35	95	X		225	-	160	-	13.

Calibration and Test Limitations For Units P/N 3244755-20 and 3244755-21											
TEST POINT	SPEED (rpm)	FUEL SUPPLY (pph)	THROTTLE ANGLE (deg.)	Pc AIR SUPPLY (psia)	NOZZLE FLOW (pph) Min. Recorded Max.		P1-P2 (In. Hg)	Pn (psig)	MISCELLANEOUS	NOTES	NOTES
<u>Idle Speed Stop Setting and Throttle Pick-up Angle</u>											
SEQ.	4	1,7	5	2,6				3,8			
5.01	3560	810	20-30	34.0	135		145	-	52	-	
5.02	3560	810		34.0	X		X	-	-	pph Incr. Spring Stripe	14,15.
<u>Low End Acceleration and Throttle Movement Effect</u>											
SEQ.	2	5	3	1				4,6			
6.01	815	200	40	Ambient	85		X	-	25	-	
6.02	1700	400	40	25.0	138		146	-	60	pph Decr.	16.
<u>Maximum Idle Reset Stop Adjustment</u>											
SEQ.	1	3,5		2				P2 (psig)			
7.01	4380	990		70	262		274	-	210	-	17.
<u>Cut-off Modulation and Cut-off Leakage</u>											
SEQ.	2	3,6	1	4				Pn (psig)			
8.01	2000	500	20	A.R.	160		170		60	pph Incr.	18,19.
8.02	2000	500	8-10	A.R.	0		0.5 cc/min.		-	P1 pressure	19,20, 21.

